



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5623-041
Job Sheet 187381



Part No: D5623-041

Job Qty: 18 ea

Part Name: Fwd Skidtube Protector, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	18 pcs		12/24/18	0.00	1.11	Waterjet - Flow		18/12/06
120	QC	18 pcs		12/24/18	0.00	0.00	QC2 Waterjet-2		18/12/06 DAS
130	QC	18 pcs		12/24/18	0.00	0.00	QC8-2		DEC 17 2018 68
140	Brake NC	18 pcs		12/24/18	0.12	0.15	Brake NC 1		30 DAS-89
150	QC	18 pcs		12/24/18	0.00	0.00	QC5		9-89 38
160	Large Fab	18 pcs		12/24/18	0.00	4.50	Large Fab 1		1/89 9-89
170	QC	18 pcs		12/24/18	0.00	0.00	QC9		1/89
180	QC	18 pcs		12/24/18	0.00	0.00	QC5		1/89
190	HandFinish	18 pcs		12/24/18	0.00	0.49	HandFinish4		28/12/23
200	QC	18 pcs		12/24/18	0.00	0.00	QC3		8/1
210	Packaging	18 pcs		12/24/18	0.00	0.00	Packaging3-1		DEC 28 2018 DAS
220	QC21-SA	18 Ea		12/24/18	0.00	0.00	QC21		DEC 28 2018 70

Part Op 110 - 1-Cut D5623-1F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 160 - -Weld as per dwg. -Index clamp as per dwg note 11

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 AND 4**** ON DWG AND QSI

BATCH: ***INDICATE FWD DIRECTION AS SHOWN PER NOTE 12 USING WHITE PAINT

MARKER***

210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	22.1220 sf (1.229 ea)	110-Waterjet - Flow - 1	
MS21920-25	Clamp	36 Ea (2 ea)	160-Large Fab	11-S122609 25-S110007

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	22	109	0
160-Large Fab	MS21920-25	36	236	0

Part Specifications

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S135533



Part: D5623-041

Job No: 187381

Serial No/Batch: S135533

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/06/18

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____ 					

38